

# FIRING GUIDE

## Fuse Firing Schedule: 6 segments

Segment	Rate (°F per hour)	Target Temp °F	Hold/Soak Minutes
1) Heating 1	300	150	30
2) Heating 2	200	1370	20
3) Forming Stage	400	1350-1370 (Tack Fuse) 1400-1450 (Contour Fuse) 1460-1480 (Full Fuse)	0 5 10
4) Anneal 1	9999*	950	60
5) Anneal 2	150	800	10
6) Cool Down	300	100	0

\*as fast as possible

## Slump Schedule: 6 segments

Segment	Rate (°F per hour)	Target Temp °F	Hold/Soak Minutes
1) Heating 1	150	300	15
2) Heating 2	300	1100	20
3) Slumping Stage	150	1215-1250	15
4) Anneal 1	400	950	60
5) Anneal 2	150	800	10
6) Cool Down	300	100	0