

# PLASKOLITE, INC.

## Rollcoated Finish Specifications for Acrylic and Mirror

Issue Date: 3/10/2001

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Approval: David Beickelman

| Characteristic                      | Specification |
|-------------------------------------|---------------|
| <b>Scratches</b>                    |               |
| < or = .060"                        | Acceptable    |
| .061" – .500"                       | 1 per sq. ft. |
| Over .500"                          | None          |
| <b>Pits and Speckles</b>            |               |
| < or = .020"                        | Acceptable    |
| .021" – .049"                       | 8 per sq. ft. |
| .050" – .065"                       | 3 per sq. ft. |
| .066" - .100"                       | 1 per sq. ft. |
| Over .100"                          | None          |
| <b>Black Specks</b>                 |               |
| < or = .020"                        | Acceptable    |
| .021" – .029"                       | 6 per sq. ft. |
| .030" - .065"                       | 3 per sq. ft. |
| .066" - .100"                       | 1 per sq. ft. |
| Over .100                           | None          |
| <b>Coating Debris and Fibers</b>    |               |
| < or = .030"                        | Acceptable    |
| .031" – .060"                       | 3 per sq. ft. |
| .061"- .100"                        | 1 per sq. ft. |
| Over .100"                          | None          |
| <b>Splatter, Voids, White Spots</b> |               |
| < or = .020"                        | Acceptable    |
| .021" to .065"                      | 2 per sq. ft. |
| .066" - .100"                       | 1 per sq. ft. |
| Over .100"                          | None          |

\*Visual Inspection