

# Slumpy's

## Glass Candle Holders!

Glass candle holders are beautiful and functional. Using the candle holder slump molds from the Armored Kiln Gear line, you can create stunning votive holders that come to life with a burning candle. This tutorial steps you through the procedure of slumping your glass designs on the 4", 6", & 8" candle holder mold which are perfect for displaying ball candles.



### Steps

#### 1. Cut glass for the three sizes:

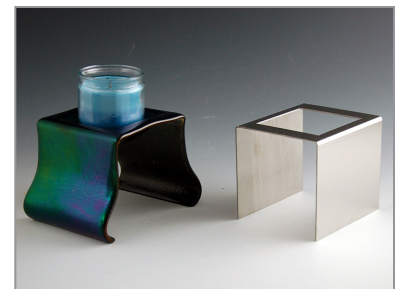
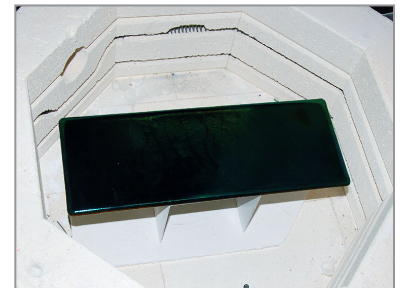
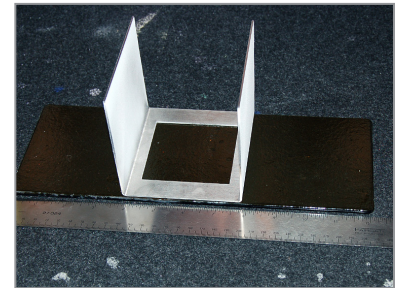
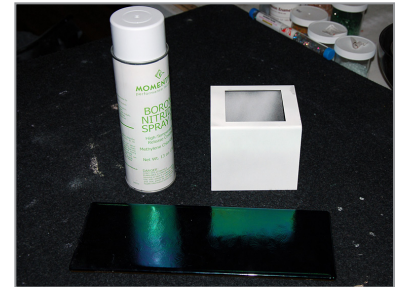
For 4" mold: cut 12" x 4 1/2"

For 6" mold: cut 16" x 4 1/2"

For 8" mold: cut 20" x 4 1/2"

#### 2. Fuse the glass using your favorite fusing firing schedule for your kiln.

3. Prime your stainless steel mold with your preferred glass separator. We love the Boron Nitride Spray II (ST-205). Apply 3 light coats to your stainless steel mold allowing for at least 15 minutes for drying in between each coat. Center your fused glass over the mold and in your kiln. Slump using our recommended candle drape guide below.



Segment	1	2	3	4	5	6	7	8
Rate (F/Hr)	400	400	400	600	9999	90	120	300
Temp (F)	750	1000	1150	1240	1000	960	750	100
Hold (Min)	10	15	20	10-60*	60	00.60	10	0

**Tip:** \*The longer the hold on the fourth segment, the more folding you will get on the legs along with a deeper cup for your candle. Use caution with longer hold times since it will produce thinner and more delicate legs. More folds on one side of the finished candle holder may indicate a hot spot in your kiln. You may need to rotate the mold 45 degrees to compensate for excess heat.

#### 4. Set up all 3 holders and light some candles to set the mood!

### Have Fun!

### Send Us Your Feedback

Let us know how you liked this Featured Project!

Send any questions, any creative suggestions, or photos of your finished pieces to [slumpysartist@slumpys.com](mailto:slumpysartist@slumpys.com).